



Not Your Typical Vinyl Double Hung WinDow... Durable & Stronger

The Double Hung WinDow boasts a classical look that makes it a desirable fixture in any location.



Energy & Strength All Rolled-up
In A WinDow
Brand You
Can Trust...



V-400 Series

Double Hung WinDow

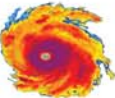
High Performance Ratings:

Impact Or Non-Impact

Design Pressures +70 / - 70

Water Performance 12.2 psf

Max Size 54" x 84"



The design requirements can change drastically for commercial vinyl windows. Check the building code requirements for your area.

The possibilities are endless...

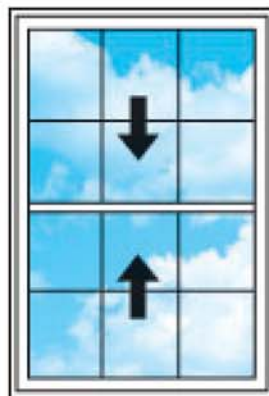
Our vinyl frames our Thicker & Stronger with almost 68% more vinyl than most vinyl windows on the market. We have a precision corner welding process that ensures that our WinDows will resist warping & twisting over the life of the product.

Our Vinyl Double Hung WinDow offers a traditional look that is perfect for high-rise capabilities or suitable for the private residential application.

RE:Think Vinyl

Easy Cleaning:

Both top and bottom sashes open. Sashes tilt inward for easy cleaning; making it perfect for upper floors where cleaning maybe more difficult.



Glass Choices:

We offer High Performance Glass options for all kinds of weather conditions. From Impact to non-impact to insulated to Clear, Obscure or Tinted glasses, all available with Low-e glass options. All of our glass choices feature tempered glass standard.



Colorful Choices: Standard White Optional Custom Colors Even Two Tone different colors inside & Out! Any Color UnderThe Sun, as well as woodgrain options.

MADE IN AMERICA www.WinDoorInc.com



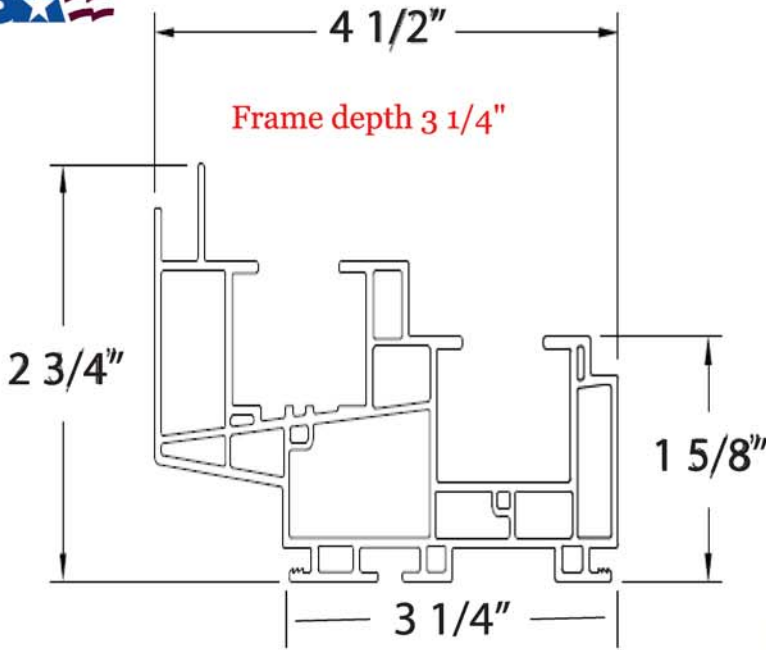
See other side for more details

Spec Data Sheet V-400 Series Double Hung Window Impact or Non-Impact:



The possibilities are endless...

Custom Sizes Never a Problem



DETAILS:

V-400 PVC Double Hung Reinforcement
Max Size 54" x 84"
Limits of Use
Approved for use outside HVHZ: Yes
Impact Resistant: Yes
AAMA/WDMA/CSA 101/I.S.2/A440-08
Design Pressure: +70/-70

Water penetration resistance 12.2psf
ASTM E1886-05 and ASTM E1996-02
ASTM E1886/ E1996
Large Missile Impact, Level D,
Wind Zone 3 ASTM E1886/ E1996 This
product is impact resistant
and does not require impact protection
in wind borne debris regions,
up to wind zone 3

Frame Material Rigid PVC
Reinforcement
Always Aluminum



FACTS:

- Fusion-Weld Frame and Sashes
- Frame and sash corners are welded mitered joints
- Fully-reinforced tilt-sash design with recessed tilt-sash latches
- Full screen Or Half screen is available.
- Durable. Unlike other materials, Vinyl Windows will never rust, rot, corrode, blister, flake or fall victim to insect or termite infestation.
- Low-maintenance... Our vinyl Windows are easy to clean and maintain, and can stay looking new and beautiful for decades after installation.
- Energy-efficient. With features like argon gas (Standard) or choose from our large Low-E glass options that meet the highest industry standards in energy efficiency.
- Our Vinyl Windows offer custom crafted sizes to fit a variety of architectural aesthetics.



WinDoor
INCORPORATED

www.WinDoorInc.com

WinDoor Incorporated reserves the right to change materials design and or construction without notice or liability. May 2014

Vinyl Double Hung Window System